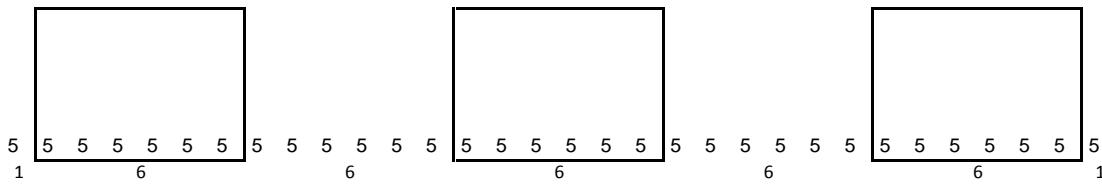


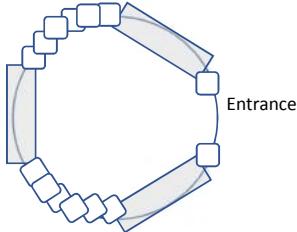
## The Plan

Step 1: Strap bottom row to racks



32 jug row  
6 straps per i

Step 2: Position racks around perimeter of circular cardboard base



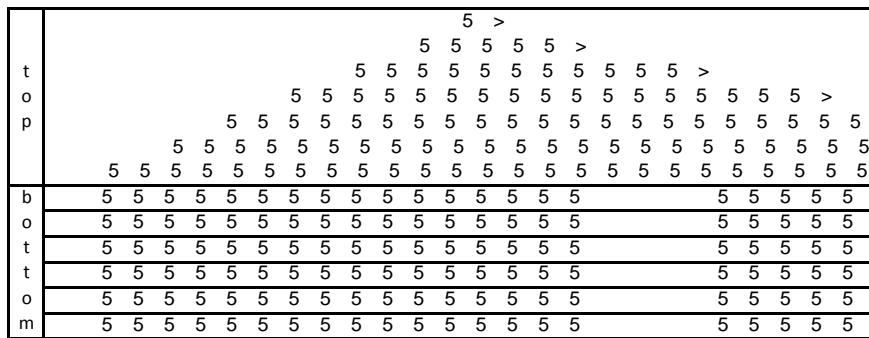
Step 3: Stack 5 more rows around the racks for a total of 6 rows x 32 jugs = 192

5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5

Step 4: Create top from center outward. (119 jugs)

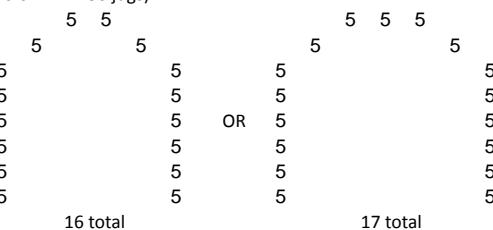
top	1	5 >
	5	5 5 5 5 5 >
ring	11	5 5 5 5 5 5 5 5 5 5 5 >
	17	5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 >
	23	5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 >
	28	5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 >
	34	5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 >

Step 5: Strap top-outer row to lower-top row



Step 6: Build arch - length depends on how wide the entrance is

3 archs minimum (3 times 16 or 17 = ~50 jugs)



**row**